



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9601

Job Sheet 170547



Part No: 646.9601

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea		1/30/18	0.00	0.00	Start Up Stores/Pkg-2			FEB 08 2018
110	Packaging	2 pcs		1/30/18	0.00	0.00	Packaging1-1			FEB 13 2018
120	Small Fab	2 pcs		1/31/18	0.00	0.93	Small Fab-1			
130	QC	2 pcs		1/31/18	0.00	0.00	QC5			
140	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging3-1			
150	QC21-SA	2 Ea		1/31/18	0.00	0.00	QC21			

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	
646.9811	Upper Deflector	2 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	2	4	0
	646.9811	2	18	0
	MS21042L08	6	1,247	0
	MS27039-08-19	6	1,127	0
	NAS1149FN832P	12	5,118	0

Part Specifications

Specifications could not be found.

000647

DART
AEROSPACE
S040415

Dart Aerospace Ltd.

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Upper Cutter Assembly

PART NO: 646.9601

Original Serial #: S040415

Revision:

Operation: Start up Operation 02/08/18

Change No:

Job No: 170547



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Master Unit 000647

Tel (613) 632-5200

Containers on Master Unit 000647				
Serial No	Part No	Customer Part No	Status	Quantity
S012212	646.9811		Allocated	2
S040411	MS21042L08		Allocated	6
S040405	MS27039-08-19		Allocated	6
S040410	NAS1149FN832P		Allocated	12

646.9701

S031116x1

S040820x1